

## **PROFILE**

Santa Barbara, located about two hours north of Los Angeles, is widely considered to be one of the most dynamic winemaking regions in California today, and David Potter is one of the new guard making a name for himself here. In the fall of 2015, wanting to create focused, single-vineyard wines, Potter opened Potek Winery, with a commitment to produce the best possible wines from Santa Barbara's most exciting vineyards. The winery uses a minimalist approach to winemaking. With access to such unique and expressive vineyards, this is the best way to coax out the distinct facets of the individual wines. The wines are mainly aged in neutral oak and are treated as naturally as possible, with no fining or filtration before bottling. The resulting wines speak of their locations throughout Santa Barbara, and are a beautiful survey of the area.



## **SPECIFICATIONS**

Wine: Sanford & Benedict Pinot Noir

Varietals: 100% Pinot Noir

**Appellation:** Santa Rita Hills AVA

Location: Santa Barbara

Soil: Siliceous gravel over deep, well-

drained soils

**Quantity Produced:** 100 cases

Area: 68 acres

Yield: 2.4 tons/acre

Vineyard Age: 40 years

**Agricultural Method:** Traditional

Harvest: Hand Harvested

**Vinification:** 30% whole-cluster fermentation. Two weeks on the skins in an open-topped fermentor. Natural yeast fermentation. 14 months in two-year-old and neutral French oak. Never racked until bottling. Unfined, unfiltered.

**Alcohol Content: 13.1%** 

Acidity: 6.8 g/l



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